FIG. 1
(PRIOR ART)

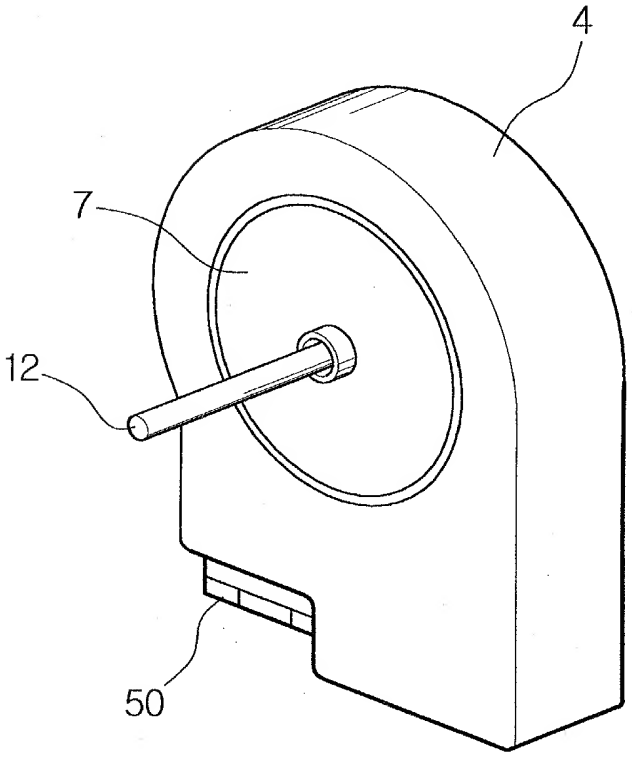


FIG.2
(PRIOR ART)

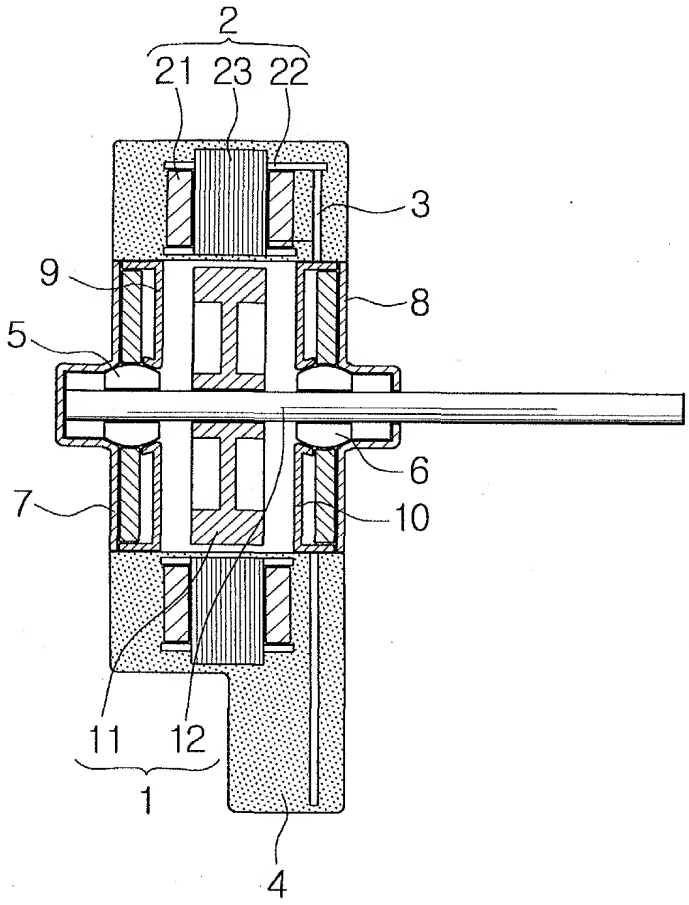


FIG.3
(PRIOR ART)

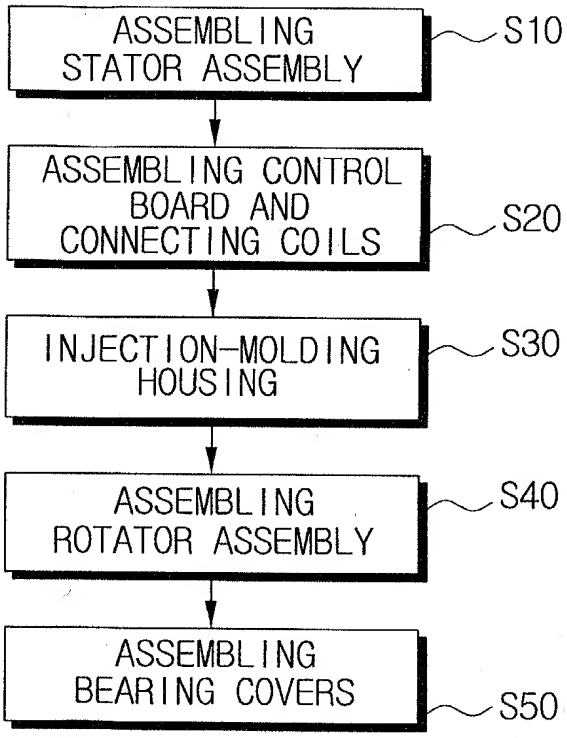


FIG.4

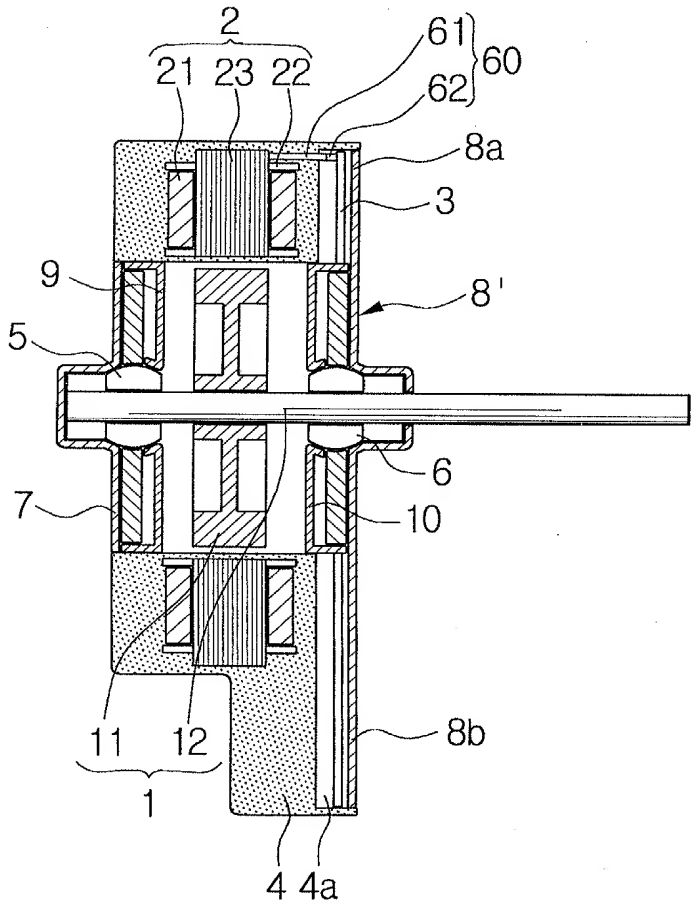
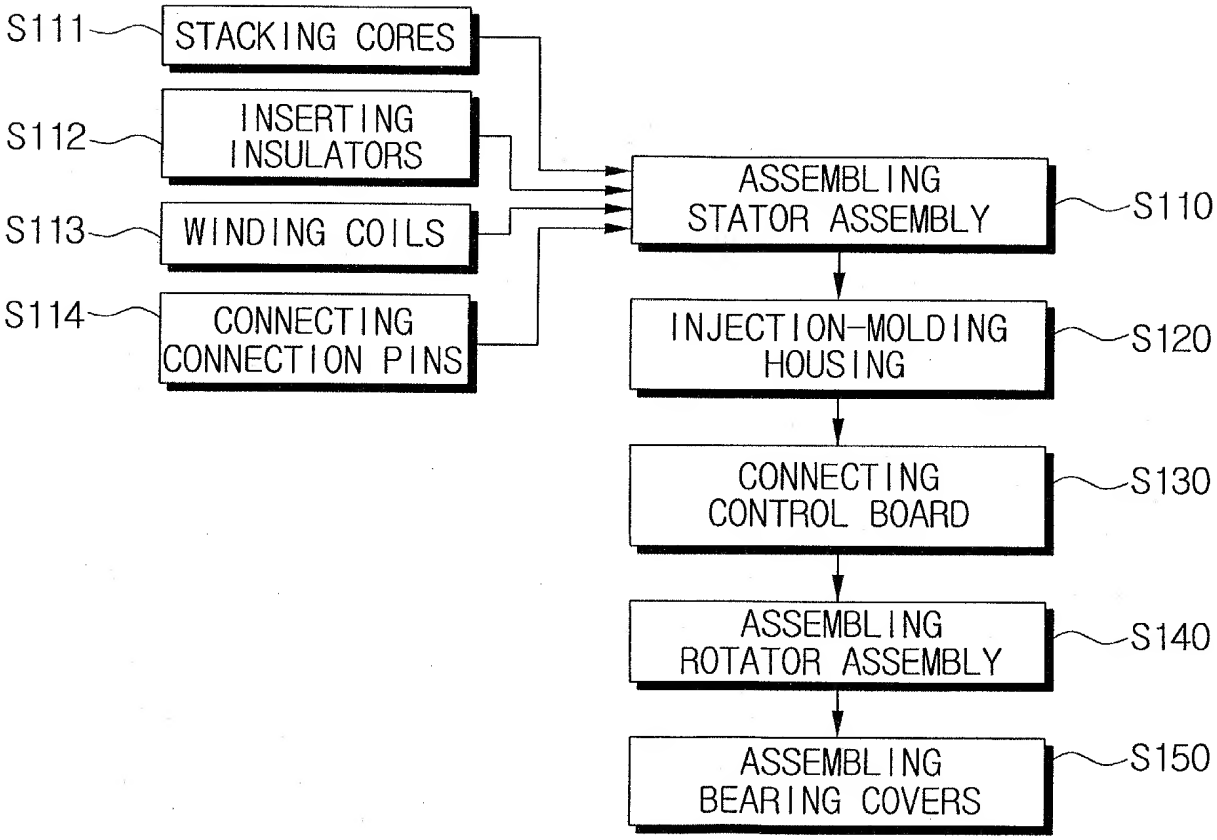


FIG.5


S111
STACKING CORES
S112
INSERTING INSULATORS
S113
WINDING COILS
S114
CONNECTING CONNECTION PINS
ASSEMBLING STATOR ASSEMBLY
S110
INJECTION-MOLDING HOUSING
S120
CONNECTING CONTROL BOARD
S130
ASSEMBLING ROTATOR ASSEMBLY
S140
ASSEMBLING BEARING COVERS
S150